



ATTACHMENT A

Requisition 263812, SAMPLER, CORE, FABRICATE PER ATTACHED DESCRIPTION

- 1) The deliverable for this contract is for the vendor to provide the following:

Qty of Push sampler assemblies (-H-14-108674-16) as specified for delivery before April 1, 2014.

- 2) The applicable drawings/specifications are as follows :

H-14-108674 Sh. 1 Rev. 1
H-14-108674 Sh. 2 Rev. 1
H-14-108674 Sh. 3 Rev. 1
H-14-108674 Sh. 4 Rev. 1
H-14-108674 Sh. 5 Rev. 1
H-14-108674 Sh. 6 Rev. 1
H-14-108674 Sh. 7 Rev. 1
H-2-690135 Sh. 1 Rev.0
H-2-690137 Sh. 1 Rev. 0 (including ECN-656726 & ECN-723380-R0)
H-2-690139 Sh. 1 Rev. 1 (including ECN-659998)
WHC-SD-WM-TC-032 Rev. 1

- 3) Additional Inspection/Testing fabrication Requirements:

- a. Samplers to be leak tested per WHC-SD-WM-TC-032. The references to H-2-690140 are applicable are to be applied to corresponding parts in H-14-108674.
- b. Prior to installing any internal components and after leak test (per WHC-SD-WM-TC-032), wash sampler bore and piston with liquid detergent (dish soap) and rinse thoroughly with potable water, then towel dry and swab sampler bore and piston with clean lint free cloth dampened with hexane, repeat until cloth remains clean.
- c. The fabrication traveler to include Attachment B, Core Sampler Fabrication Traveler Quality Inspection Plan Req (attached)